

**Claims:**

1. (original) A method for making a three-dimensional embroidery product, comprising the steps of:

providing layers of fabric comprising a base layer, a top layer and an intermediary layer of a thickness;

embroidering a pattern through the layers of fabric with thread;

cutting the intermediary layer at a height to separate the top and base layers; and

removing the remaining intermediary layer from at least one of the top and base layers.

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2. (original) A method for making a three-dimensional embroidery product as in claim 1, further comprising embroidering a flat pattern on at least one of the base and top layers with thread.

3. (original) A method for making a three-dimensional embroidery product as in claim 1, further comprising bonding a thermal fusible film to at least one of the base and top layers prior to cutting the intermediary layer.

4. (original) A method for making a three-dimensional embroidery product as in claim 1, further comprising bonding a thermal fusible film to at least one of the base and top layers prior to removing the remaining intermediary layer from at least one of the top and base layers.

5. (original) A method for making a three-dimensional embroidery product as in claim 3, wherein the thermal fusible film is a thermal plastic epoxy film.

6. (original) A method for making a three-dimensional embroidery product as in claim 5, wherein the thermal plastic epoxy film is composed of polyamide, polyester or polyurethane.

7. (original) A method for making a three-dimensional embroidery product as in claim 1, wherein the thread used is composed of polypropylene or polyester.

8. (original) A method for making a three-dimensional embroidery product as in claim 1, wherein the thread used is composed of mixed wool and silk.

9. (cancelled)

10. (original) A method for making a three-dimensional embroidery product as in claim 1, wherein the intermediary layer is soluble in solvent or water.

11. (cancelled)

12. (previously presented) A method for making a three-dimensional embroidery product as in claim 1, further comprising heating the embroidered layers of fabric before cutting the intermediary layer at a height to separate the top and base layers.

13. (previously presented) A method for making a three-dimensional embroidery product as in claim 12, wherein heating the embroidered layers of fabric comprises heating the embroidered layers of fabric to 150 °C.